Structural (Rigid) Foam Casting Resin Systems
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| Product Code | Free Rise Density (LBS/ft3) | Copressed <br> Density <br> (LBS/ft3) | Mixing Ratio (by weight) | Mixing <br> Ration <br> (by <br> volume) | Pot life | Demolding <br> Time | General Description |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| MPA-M02B | 2.2 | 2.4 | 100:86 | 100:100 | 15 Sec . | 5 min . | Semi-rigid light foam for packaging foam, making light/large items, foam die for machining, creating temporary barriers, filling large space. |
| MPP-R04B | 4.0 | 4.5 | 100:86 | 100:100 | 40 Sec. | 60 min . | Closed cell structural cell foam for making light parts and filling gaps. Relatively long pot life anable a small amount to be manually cast in place. |
| MPP-R07B | 6.4 | 7.0 | 100: 86 | 100:100 | 40 Sec. | 30 min . | Closed cell structural foam for making light/stronger parts. Filling space for protecting sensitive parts. Relatively long pot life anable a small amount to be manually cast in place. |

Tandem Products, Inc. / DBA Northstar Polymers
3444 Cheatham Avenue, Minneapolis, MN 55406 USA

Tel: (612)721-2911
Email: info@northstarpolymers.com

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